Abstract
The Echo liquid handler enables protein crystal formation with sitting drop volumes as small as 50 nL. Nanoliter volumes of protein and crystallography reagents can be transferred into sitting drop wells of crystallography plates. Precise and accurate drop placement eliminates cross-contamination and ensures drop-on-drop placement for blending protein and crystallography solutions. Precise transfer of reagents ensures repeatable crystallization trials. With Dynamic Fluid Analysis™ only a single fluid class setting is needed to transfer all crystallography sparse matrix reagents—eliminating the need for multiple calibrations or repeated optimization of fluid class settings. In addition to transferring sparse matrix reagents, the Echo liquid handler can also use Dynamic Fluid Analysis to transfer high concentrations of stock reagents on-the-fly, which allows operators to create optimization grid screens without individually making all variations.
Transfer of common crystallography sparse matrix screens

Sparse matrix screens are often used as one of the first steps in protein crystallography screening. These screens consist of a variety of solutions with varying compositions, viscosities, and surface tensions. A number of commercially available screens were tested to determine if the Dynamic Fluid Analysis properties of the Echo liquid handler could transfer the reagents with a single fluid class setting. In total 480 different solutions were tested from the following screens:

- Crystal Screen HT (Hampton Research, HR2-130)
- PEG/Ion HT (HR2-139)
- Index HT (HR2-134)
- Wizard I&II (Emerald Biosciences, EBS-WIZ-12-B)
- ComPAS Suite (Qiagen, 130917)

Methods

30 μL of crystallography screening reagents was transferred to a 384-well polypropylene Echo® qualified source plate (Labcyte Inc., P-05525). The source plate was then centrifuged. A nominal 30 nL volume of each reagent was transferred with the Echo liquid handler from the source plate to water-sensitive yellow paper (TeeJet Technologies, 20301-1N), which turns blue upon contact with fluid. A blue dot on the paper in the expected location was indicative of a reagent transfer. The Echo liquid handler transfers in 2.5 nL increments, so 30 nL transfer consists of 12 drop transfers.

Results

477/480 (>99%) of the reagents tested were transferred by the Echo liquid handler. Drop volumes appeared to be consistent; the coalescence (drop-on-drop consistency) of the transfers is apparent in Figure 1.
Crystallization trials with lysozyme and thaumatin

The generation of crystal hits was attempted with model proteins lysozyme and thaumatin proteins using the Hampton Crystal Screen HT sparse matrix set. Crystallization trial comparisons were done with side-by-side reagent transfer on the Echo 555 platform and by hand. The Echo liquid handler transfer used a single fluid class setting which utilized Dynamic Fluid Analysis, which adjusts the acoustic energy power levels in real time to transfer widely disparate fluid types from a single source plate.

Methods

Crystallization trials were performed in 96-well Swissci plates (Hampton Research, HR3-123), with 3 sitting drop wells per reservoir well. For screens created with the Echo liquid handler, 10 μL of each Crystal Screen HT reagent was dispensed by hand into the reservoir wells. For plates run by hand, 25 μL of each Crystal Screen HT reagent were dispensed into the reservoir wells.

A 384-well polypropylene Echo qualified source plate was filled with 30 μL of Crystal Screen HT reagents, 30 μL lysozyme (Hampton Research, HR7-108, 50 mg/mL in 0.02 M sodium acetate trihydrate, pH 4.6) and 30 μL thaumatin (Sigma, T7638, 25 mg/mL in 0.1 M ADA, pH 6.5). This plate was centrifuged before use.

The Echo 555 platform was used to transfer a 1:1 ratio of protein and crystal screening reagents from the source plate to the sitting drop wells at total volumes of 50 nL and 100 nL. Protein was transferred first, followed by the screening reagents. Plates were immediately sealed and visually checked to verify drop coalescence. An additional plate was generated by manually pipetting a 1:1 ratio of protein and crystal screening reagents to a final volume of 1 μL. Plates were centrifuged for one minute at 1500 rpm and incubated at room temperature.
**Results**

Crystallization was observed for both proteins (Figure 4). Crystallization conditions and crystal forms were consistent between the manually-prepared plates and the Echo liquid handler-prepared plates, even at reduced volumes for the plates prepared with the Echo liquid handler. One reagent produced 3-D, cuboidal crystals with lysozyme; another produced needle cluster-type crystals. 3-D thaumatin crystals were generated with another reagent.

**Experiment 3**

**Repeatability of crystallization trials**

The three crystallization conditions in Experiment 2 were done in multiple replicates to confirm that crystallization results were repeatable.

**Methods**

Partial and full-plate repeats were done in 96-well Swissci plates with the following conditions: 1) 50 mg/mL lysozyme + Crystal Screen HT E1 reagent (2.0 M sodium chloride, 10% w/v polyethylene glycol 6,000), 2) 50 mg/mL lysozyme + Crystal Screen HT E9 reagent.

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**Figure 3**

Plate maps from Echo® Cherry Pick software, showing transfer of sparse matrix screen from a 384-well source plate, left, to sitting drop wells of a Swissci plate, right. Well B1 contains protein solution, dispensed to the same destination wells.

**Figure 4**

Comparison of protein crystals generated by the Echo liquid handler versus manually.
reagent (0.1 M sodium acetate trihydrate, 2 M sodium chloride), 3) 25 mg/mL thaumatin solution + Crystal Screen HT C5 reagent (0.1 M HEPES sodium, pH 7.5, 0.8 M potassium sodium tartrate tetrahydrate).

Trials were run in 50 nL and 100 nL drop volumes (dispensed with the Echo 555 platform), as well as 1 μL drop volumes, dispensed by hand. For the Echo plates, 10 μL of the corresponding reagent were added to the reservoir wells; 25 μL for the manually-prepared plates. After dispensing of reagent and protein, plates were sealed and centrifuged, then incubated at room temperature.

Results
All three methods showed good repeatability for the three different crystallization trials. In two of the cases, the 100 nL drop volume dispensed on the Echo 555 platform showed slightly higher reproducibility than the larger volume plates prepared by hand.

Transfer of concentrated crystallography reagent components
The transfer of high concentration stocks of various common crystallography reagent components was tested in order to determine precision of transfer with a single common fluid type.

Methods
Solutions of crystallography reagent components at different concentrations were doped with sodium fluorescein to a final concentration of 0.15 mM. Each was loaded into a 384-well Echo qualified polypropylene source plate at volumes ranging from 20-50 μL. 50 nL of each solution was transferred from the source plate with the Echo liquid handler to a destination plate (Greiner Bio-One). 50 μL of 10 mM NaOH, pH 12 solution was added. The plates were centrifuged, incubated for 30 minutes at room temperature, and then read on a BioTek Synergy™ H4 plate reader.
Results

Table 1 lists the coefficient of variation (CV) data for each of the various reagent components tested at different concentrations. For example, a 4.17 M solution of Tris pH 7.6 was transferred with an average CV of 1.73%. Up to 21% PEG 8,000 was transferred with the same fluid type while maintaining excellent CVs.

<table>
<thead>
<tr>
<th>Reagent Component</th>
<th>Conc.</th>
<th>CV</th>
</tr>
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<tbody>
<tr>
<td>PBS</td>
<td>1X</td>
<td>1.91%</td>
</tr>
<tr>
<td>Sodium Formate</td>
<td>1 M</td>
<td>3.37%</td>
</tr>
<tr>
<td>Sodium Acetate</td>
<td>3 M</td>
<td>4.73%</td>
</tr>
<tr>
<td>Ammonium Sulfate</td>
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<td>NaCl</td>
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<tr>
<td>Lithium Sulfate</td>
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<td>1.82%</td>
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<tr>
<td>Tris</td>
<td>4.17 M</td>
<td>1.73%</td>
</tr>
<tr>
<td>HEPES</td>
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<tr>
<td>Ammonium Nitrate</td>
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<td>2.42%</td>
</tr>
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</table>

Generating a crystallization reagent from high concentration components

With the ability to transfer high concentration stocks of crystallography reagent components confirmed, an attempt was made to recreate crystallography conditions by the reformulation, at runtime, of the initial crystallization condition. Since the concentrated stock reagents could be transferred precisely by the Echo liquid handler, the expectation was that similar crystallization results would be observed. In this instance, Hampton Crystal Screen E9 solution (2 M sodium chloride and 0.1 M sodium acetate trihydrate, pH 4.6) was the condition recreated, which produced needle cluster crystals from 50 mg/mL lysozyme.

Methods

Wells in a 384-well Echo qualified source plate were filled with 30 μL 5 M sodium chloride, 30 μL 0.5 M sodium acetate, pH 4.6, 30 μL water, 30 μL of Crystal Screen solution E9 (2 M sodium chloride, 0.1 M sodium acetate trihydrate, pH 4.6) from Hampton (P/N HR2-912-14), and 30 μL 50 mg/mL lysozyme in 0.02 M sodium acetate trihydrate, pH 4.6 buffer. The source plate was centrifuged and placed in an Echo 555 platform which transferred 20 nL of sodium chloride, 10 nL of sodium acetate, and 20 nL of water to the sitting drop wells of half a Swissci plate (rows A-D, 48 wells) to create a solution of 2 M sodium chloride, 0.1 M sodium acetate, pH 4.6 in those wells. 50 nL of the Hampton Crystal Screen E9 reagent was then transferred to the sitting drop wells in the other half (rows E-H, 48 wells) of the same plate. 50 nL of lysozyme were then dispensed into the same wells of the whole plate. The plate was then sealed, centrifuged for 1 minute at 1500 rpm, and incubated at room temperature. The reservoir wells in the Swissci plate were pre-filled 10 μL with the
Results
Needle cluster crystals, as seen in the initial screen (see Figure 3), were observed in 36 out of 48 of the wells with the E9 reagent. Needle clusters were also observed in 41 out of 48 of the wells containing the 2 M sodium chloride, 0.1 M sodium acetate solution made on the fly. No discernable difference could be seen between the crystals formed with the two solutions, as seen in Figure 6.

Experiment 6

Generation of a grid screen on the Echo liquid handler
After successfully recreating a crystallography reagent on the Echo liquid handler using higher concentration component solutions, the next step was to generate a grid screen to try to obtain larger lysozyme crystals based on the starting conditions in Experiment 5.

Methods
30 μL of high concentration stocks of sodium chloride (4, 4.25, 4.5, 4.7, and 5 M), sodium acetate, pH 4.6 (2 M), and polyethylene glycol 3,350 (20% w/v) were loaded in a 384-well Echo qualified source plate, along with water and 50 mg/mL lysozyme. Each non-protein component was transferred on the Echo 555 platform in varying volumes to a final volume of 50 nL, generating a matrix of different crystallography conditions (Figure 7). 50 nL of lysozyme were then transferred into the same wells. The reservoir wells of the plate were pre-filled with 10 μL of a 2 M sodium chloride, 0.1 M sodium acetate, pH 4.6, 10% w/v PEG 3,350 solution. After transfer on the Echo 555 platform, the plate was sealed, centrifuged at 1500 rpm for 1 minute, and incubated at room temperature.
Results

Crystal hits were observed with the grid screen created on the fly. Needle cluster crystals were observed in some wells as observed in the original conditions (Figure 6), and 3-D, cuboidal crystals were observed in others (Figure 8).

Summary

The Labcyte Echo 500 series revolutionizes liquid transfer by using acoustic energy to eject fluids. The Echo liquid handler is completely touchless—no tips or nozzles, and no material contacts the sample as it moves from source to destination. Low-volume, accurate and precise transfer at volumes of 2.5 nL and up allow for miniaturization to previously unattainable volumes. Miniaturization reduces protein and reagent consumption in crystallization trials. Dynamic Fluid Analysis allows transfer of proteins and essentially all sparse matrix screens using a single fluid class setting, which eliminates the need for multiple settings or frequent calibrations. Transfer of samples from any well of a source to any destination further minimizes sample consumption and simplifies assay setup and execution.